

## Performances Analysis of Vortex Tube on CFD

<sup>1</sup> Saurabh kumar, <sup>2</sup>Shishir Seluker

<sup>1</sup>Mechanical Engineering ,SIRT Bhopal, skumar07011@gmail.com

<sup>2</sup>Mechanical Engineering SIRT Bhopal ,shishirseluker@gmail.com

### Abstract

A vortex tube is a simple energy separating device which splits a compressed air stream into a cold and hot stream without any moving parts, external energy supply or chemical reactions. The vortex tube or Ranque–Hilsch vortex tube is a simple device used in industry for generation of cold and hot air streams from a single compressed air supply. The flow inside the vortex tube can be described as rotating air, which moves in a spring-shaped vortex track. The peripheral flow moves toward the hot end where a hot end plug is placed and the axial flow, which is forced back by the plug, moves in the opposite direction toward the cold end. This paper focuses on the effect of the size of hot nozzle on the performance of the Ranque–Hilsch vortex tube. A series of nozzle were used in the analysis in order to find the relationship between the different set of nozzle and the performance of the vortex tube. Vortex produce hot air and cold air from a high pressure air source using. The present research has focused on the energy separation and flow field behavior of a vortex tube by utilizing both straight and helical nozzles. Basically three kinds of nozzles set include, 3 and 6 straight types and 3 helical type's nozzles have been investigated and their principal effect on cold temperature difference was compared. All vortex tubes dimensions are kept the same for models. The numerical value comes from hot and cold outlet temperature differences is indicated the considerable operating role of helical nozzles and a few numbers of that in comparing with straight nozzles. These result showed that this type of nozzles causes to form higher swirl velocity in the vortex chamber than the straight one. All these performances analysis is done on three dimensional flow domain using Computational Fluid Dynamics (CFD).

**Keywords:** Vortex Tube, Swirl velocity, Helical nozzles, Straight nozzles

### I. INTRODUCTION

#### 1.1 Vortex Tube

A vortex tube is a simple energy separating device which splits a compressed air stream into a cold and hot stream without any external energy supply or chemical reactions .It is one of the non-conventional type refrigerating systems for the production of refrigeration. Vortex tube is a simple device, which can cause energy separation. An efficient nozzle is designed to have higher velocity, greater mass flow and minimum inlet losses. Chamber is a portion of nozzle and facilitates the tangential entry of high velocity air-stream into hot side. Generally the chambers are not of circular form, but they are gradually converted into spiral form. Hot side is cylindrical in cross section and is of different lengths as per design. Valve obstructs the flow of air through hot side and it also controls the quantity of hot air through vortex tube. Diaphragm is a cylindrical piece of small thickness and having a small hole of specific diameter at the center. Air stream travel in through the core of the hot side is emitted through the diaphragm hole. Cold side is a cylindrical portion through which cold air is passed. Fig. 1 shows the schematic diagram of a vortex tube.

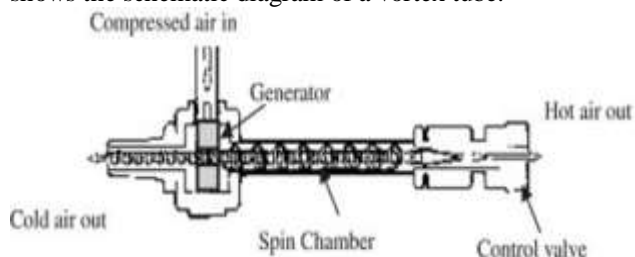


FIG:1

#### 1.2 Components of vortex tube:

It consists of the following parts:

- Main Body
- Nozzle
- Diaphragm

- Vortex Chamber
- Adjustable Valve
- Hot Exhaust Side
- Cold Exhaust Side

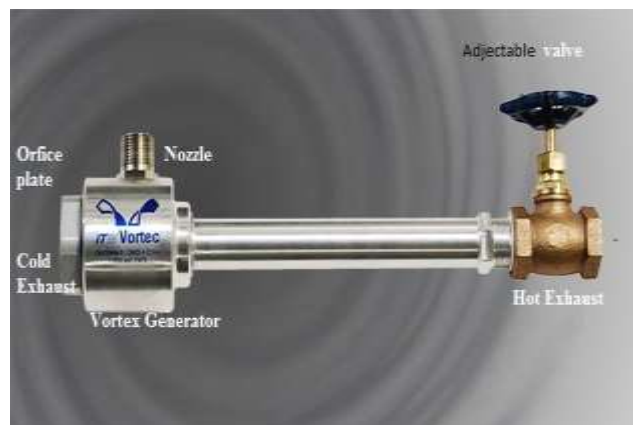


FIG:2

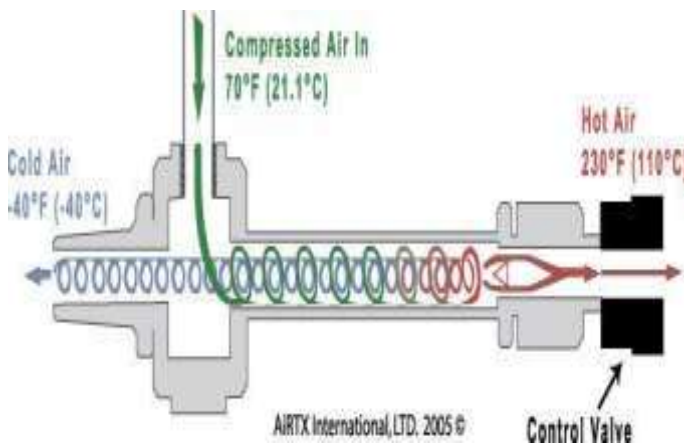
#### 1.3 Working of Vortex Tube

A compressed air is passed through the nozzle as shown in figure. Here air expands and acquires high velocity due to particular shape of the nozzle. A vortex flow is created in the chamber and air travels in spiral motion along the periphery of the hot side. Then, the rotating air is forced down the inner walls of the hot tube at speeds reaching 1,000,000 rpm.

The valve restricts this flow. When the pressure of the air near the valve is made more than the outside by partly closing the valve, a reversed axial flow through the core of the hot side starts from high-pressure region. During this process, energy transfer takes place between reversed stream and forward stream and therefore air stream through the core gets cooled below the inlet temperature of the air in the vortex tube while the air stream in forward direction gets heated. The cold stream is escaped through the diaphragm hole into the cold side, while hot stream is passed through the opening of the valve. By controlling the opening of the

valve, the quantity of the cold air and its temperature can be varied.

There are several theories, which give the physical explanation of the energy transfer from the colder region to the hotter region. No theory is so perfect, which gives the satisfactory explanation of this whimsical energy transfer. The explanation given by Van Deemeter is described in shot. The air enters the main tube through the nozzle and forms a free vortex. Due to the centripetal acceleration, the vortex travels along the periphery of the tube and when it reaches the throttle valve, the rotation almost ceases, so there is a point of atmospheric pressure, a reverse axial flow starts. This flow comes into contact with the free vortex, which is moving with the increasing speed, therefore the axial stream forms a forced vortex.

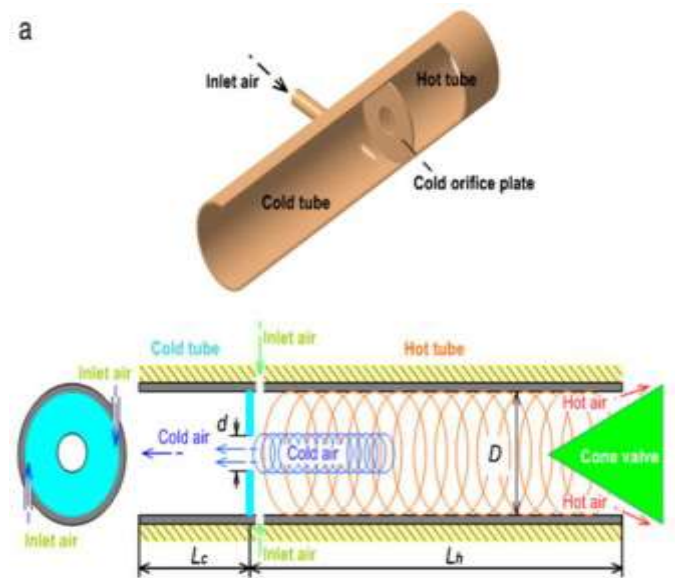


**FIG: 3**

The energy required maintaining the forced vortex in the reversed axial flow stream is supplied by the force vortex at the periphery. Therefore, there is flow of energy (momentum) from the peripheral layer of air to the reversed axial flow stream at the axis. The rotational velocity of the free vortex at the periphery decreases gradually from the plane of the nozzle to the plane of the valve, therefore there is a relative sliding between the two adjacent air-planed, which are moving towards the valve. The result of this is a continuous transfer of energy from the plane of the nozzle to that of the valve. This gives the explanation why the heating of the air takes place as it proceeds towards the valve. The transfer energy from the inner core (from the region of forced vortex) to the periphery (into the region of free vortex) has not been explained satisfactorily.

#### 1.4 Types of Vortex Tube

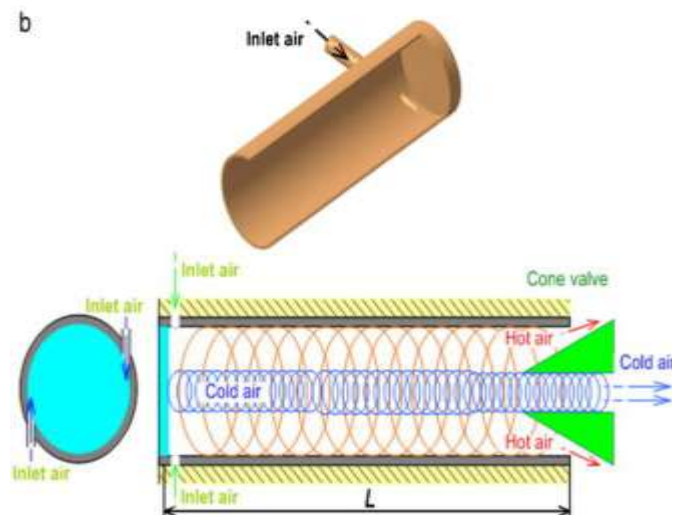
- (1) Counter flow vortex tube
- (2) Uni-flow vortex tube



**FIG:4 Counter flow vortex tube**

The hot air that exits from the far side of the tube is controlled by the cone valve. The cold air exits through an orifice next to the inlet.

On the other hand, the uni-flow vortex tube does not have its cold air orifice next to the inlet. Instead, the cold air comes out through a concentrically located annular exit in the cold valve. This type of vortex tube is used in applications where space and equipment cost are of high importance. The mechanism for the uni-flow tube is similar to the counter flow tube. A radial temperature separation is still induced inside, but the efficiency of the uni-flow tube is generally less than that of the counter-flow tube.



## II. EXPERIMENTAL SETUP

### 2.1 Experimental Setup

Some experimental and theoretical work on vortex tube has been done in the last decades. Both the industrial and academic people have taken interest in this area. The following is a review of the research that has been completed especially in vortex tube. The literature survey is arranged according to similarity to the work done in this thesis.

### 2.2 EXPERIMENTAL RESULTS

Working conditions and major dimensions used in experiments (length unit in mm)

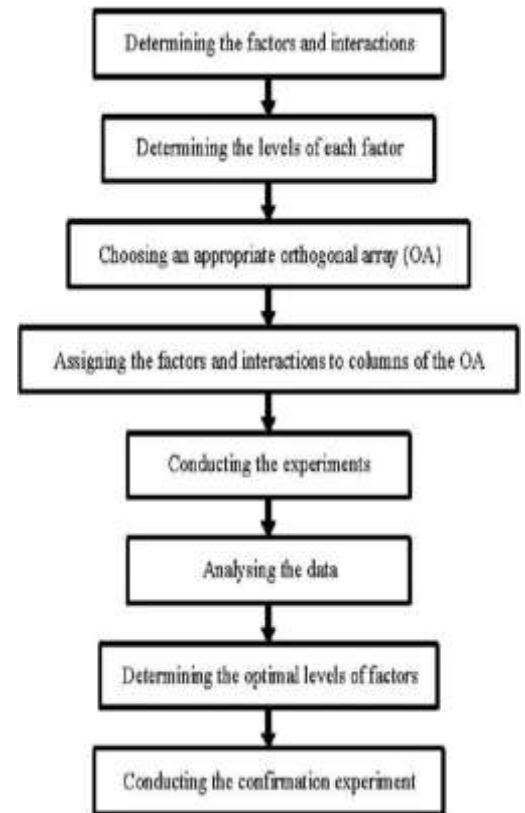
Author	P (bar)	L	Dc	yc	D
Gaoetal	6.5	208	4	0.27,0.32,0.37	16
Ahlborn	2.38	608	8.2	0,1	25.4
Reynolds	2.35	1219.2	31.75	-	76.2

Author	Pitote tube d pitot dhole	Nozzle Dn N	Z/D	Blocking Effect%
Gao et al.	1,0.1	3,1	1.47;2.9 7	7.9
Ahlborn	1.6,3	--	0.18	8.0
Reynolds	1.6,0.23	2.84,8	1.5;6.0	2.7

### 2.3 OPTIMIZATION THROUGH TAGUCHI METHOD

Ahmet Murat Pinar et al [11] use Taguchi method to investigate the effect and optimization of process parameters in counter flow Ranque–Hilsch vortex tube on maximum temperature gradient. In this study, the effects of process parameters, such as inlet pressure, nozzle number and fluid type, on temperature gradient (DT) have been determined and optimum factor levels have been obtained by applying the steps given above. In this study, a counter flow type Ranque–Hilsch vortex tube with (L/4150 mm, D/410 mm) L/D ratio equal to 15 was used. Three different orifices with different nozzle numbers (2, 4, 6) have been manufactured and used in the experiments.



Gupta et al [13], perform experimental study to carry out the thermodynamic analysis of the vortex tube. The experiment was conducted to investigate the effect of the cold mass fraction on the cold air temperature drop, rise in hot air temperature, isentropic efficiency and the thermodynamic analysis was carried out to evaluate the performance of the vortex tube keeping inlet air pressure to the vortex tube constant at 4 bar. The maximum temperature drop and temperature rise is found between 0.3 -0.4 and 0.8 cold air mass fractions respectively. The temperature drop increases with increase in inlet pressure. The refrigerating effect is more effective when the cold air mass fraction lies between the 0.35-0.65. The maximum COP on the vortex tube is found to 0.08 for inlet pressure of 4 bars

### 2.4 CONCLUSION OF LITERATURE REVIEW

- Ranque-hilsch tube is a simple device to provide cooling effect and has many applications despite having low efficiencies.
- Even after using pitot tubes, errors are still present. This difficulty in measuring is one of the main reasons it is difficult to verify theories about rhvt.
- The flow structure inside an rhvt is highly turbulent and swirling. The flow structure may be divided into two basic parts: hot stream and cold stream. The average temperature of the hot stream keeps on increasing towards the hot end exit and that of cold stream decreases towards the cold end exit. The swirl velocity profile resembles a forced vortex for



major portion of the tube and the hot peripheral regions resemble free vortex.

- The greater the length of the tube better is the energy transfer (separation) and higher are the temperature differences obtained. However after a particular length, there is no significant increase in the energy transfer. This is because the length is much greater than the distance of the stagnation point from the cold exit. Cold side temperature difference is a figure of merit for the performance and efficiency of the tube.
- Inlet pressure is a major performance deciding factor. Usually, greater the inlet pressure better is the performance. small vortex angles are usually favored and convergent nozzles placed symmetrically help
- Experiments have been conducted to optimize factors like orifice plate diameter, number of nozzles, length of tube,
- CFD has been used to verify the experimental results and all the profiles obtain match with experimental results within some errors. Then CFD has been used to optimize geometrical parameters, length of tube, the nozzle profile and number and cold end diameter and so on.
- Another theory based on CFD calculations has been discussed as proposed by some authors. It explains the energy transfer mechanism by attributing it to shear work transferred from cold to hot layers moving with relative angular velocity due to swirl velocity.

### 3. CONCLUSION

A computational approach has been carried out to realize the effects of injection nozzles shape and its number on the performance of vortex tube. In a 3 -D compressible flow, standard k-e turbulence model is employed to analyze the flow patterns through the CFD models. Three nozzles set consist of 6 straight, 3 straight, and 3 helical nozzles have been studied. The main purpose was considered to reach maximum cold temperature difference. In this way, numerical results shown that higher swirl velocity due to appropriately nozzles shape can effectively influence the exit cold gas temperature. Comparison of flow fields in the three nozzles sets has been cleared that helical nozzles are suitable to the desired amount of energy separation and higher cold gas temperature difference.

Using of 6 straight nozzles, have locally injected momentum to fluid flow in the vortex chamber. This is not sufficient because in this case increased momentum of flow is restricted only in a small region just at vicinity of nozzles exit area. In utilizing of 3 straight nozzles the exit area is increased, thus a semi continues high momentum regions are created in the rotating flow field domain. However, 3 helical nozzles set has removed objections of the last two sets, since a good tangential exit velocity from the helical nozzles is provided. Hence, each nozzle helps to gain sufficient energy to the downstream flow in order to conduct them toward next nozzle.

The total temperature separations (hot and cold exit) predicted by the CFD model of 6 straight nozzles were

found to be in a good agreement with available experimental data and another flow characteristics shown reasonable behaviors.

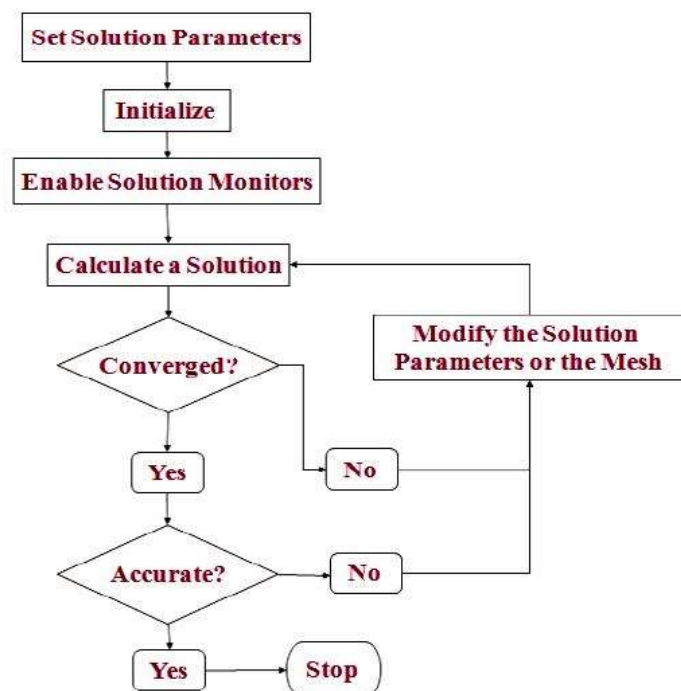
### 4. FUTURE SCOPE

There are several issues with regard to multiple flow modes observed inside the vortex tube which should be further investigated.

1. In order to maintaining the pressure at the desired valve with high mass flow rate gives the better performance.
2. In order to maintaining the pressure at the desired valve with high mass flow rate gives the better performance.
3. By numerical work, it is possible to simulate the pressure, velocity, temperature, density, fluctuation simultaneously and overcome the difficulties met in the experiments.
4. By changing the position of the control valve which is located at the hot end outlet side the variation can be achieved.

### RESULTS & DISCUSSION

The Results and discussion of vortex tube by using Numerical simulation present in this chapter. The general procedure for the simulation using commercial CFD software package ANSYS 14 (FLUENT).



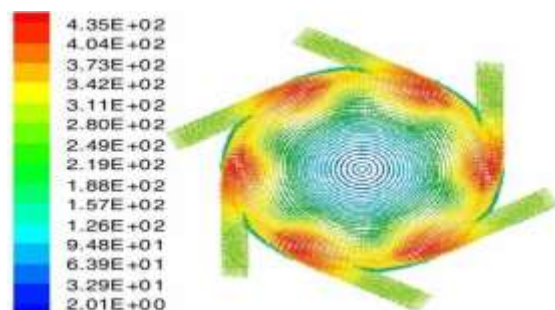
**Flowchart of general procedure for the simulation using FLUENT**

**Geometric summary of CFD models used for vortex tube**

	Experimental vortex tube	Number of either helical or straight nozzle
Working tube length	106mm	106mm
Working tube internal diameter, (D)	11.4mm	11.4mm
Nozzle height (H)	0.97mm	0.97mm
Nozzle width (W)	1.41mm	2.82mm
Nozzle total inlet area	8.2mm	8.2mm
Cold exit diameter	6.2mm	6.2mm
Hot exit area	95mm	95mm

### Results and discussion

The flow patterns at the vortex chamber of the three CFD models of vortex tube, as the velocity field, are shown in fig. Indeed, vortex chamber is a place that, cold exit is completely coincided to the end plan of its, but with smaller diameter than the main tube.



### Velocity patterns at the vortex chamber obtained from CFD for: 6 straight nozzles

In above fig., in spite of 6 straight nozzles presence, locally injected momentum by means of nozzles into vortex chamber is restricted to nozzle exit area only, that is instantaneously and low order because of small width of nozzle and division of total mass among the nozzles. What makes this set reasonable is only the creation of a symmetric flow field.

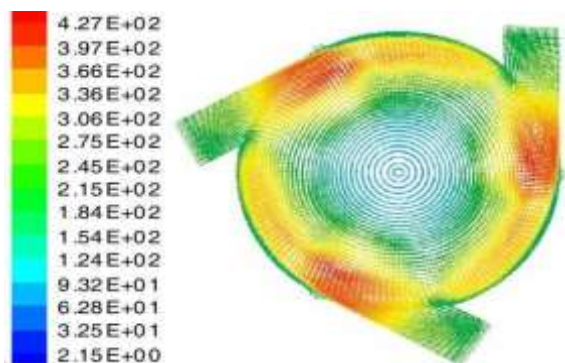
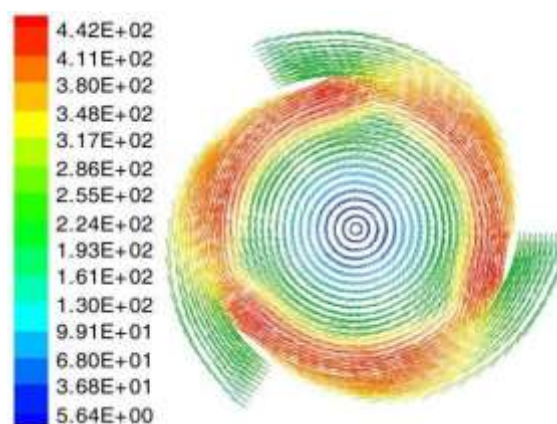


FIG: Velocity patterns at the vortex chamber obtained from CFD for: 3 straight nozzles

In above fig. objection of locally momentum injection is recovered by increasing of nozzle width (nozzle area) because total nozzles area is constant for all of nozzles set. This situation caused a uniformly injection of momentum to produce semi continues high momentum zones in the rotating flow domain; as can be seen in the fig. 5.4 by red areas. It must be reminded that at this condition since the nozzles number is less than the last one, so the exit momentum from each nozzle is more effective to move downstream flow toward next nozzle.



### Velocity patterns at the vortex chamber obtained from CFD for: 3 helical nozzles, $\alpha = 0.3$

Finally in above fig., applying of 3 helical nozzles has removed the issue of instantaneously momentum injection and semi continues high momentum zones in the vortex chamber. These are implemented by formation of good tangential exit velocity from each helical nozzle. The properly exit swirl velocity, has provided a reasonable and interested rotating flow so that each nozzle gains sufficient enough energy to the downstream flow to push toward the next nozzle. These types of nozzles show that, they can produce somewhat higher swirl velocity than the others. Thus, it is a criterion to attain maximum cold temperature difference in the vortex tube device. It must be regard that in this condition the vortex tube has operated only with 3 helical nozzles instated of 6 straight nozzles.

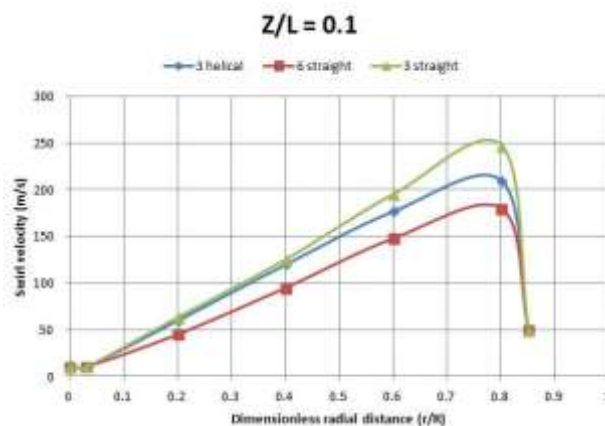
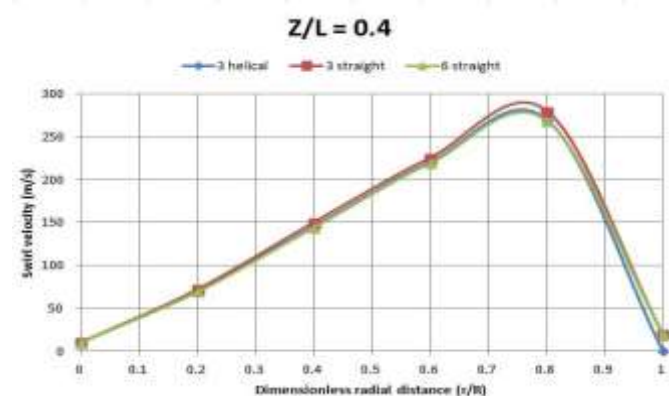
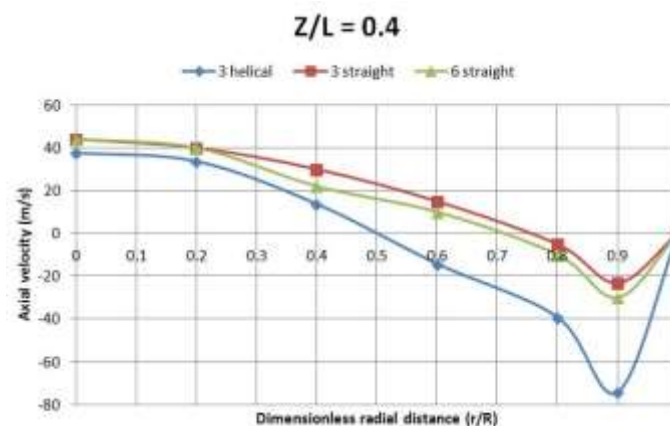


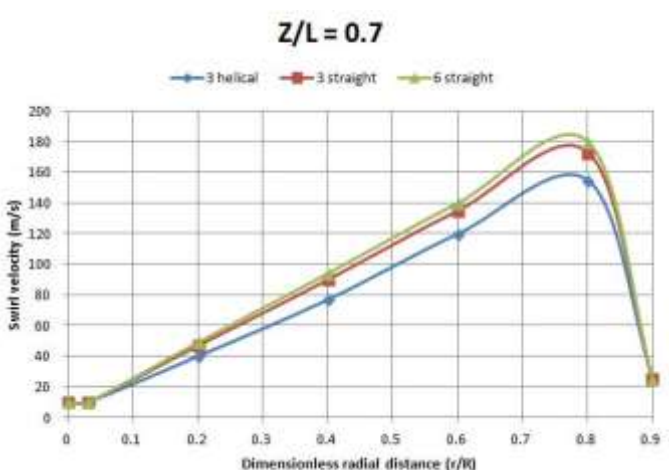
Figure 3.1 Experimental Set-up  
Radial profiles of swirl velocity at various axial positions,  $\alpha = 0.3$



Radial profiles of swirl velocity at various axial positions,  $\alpha = 0.3$

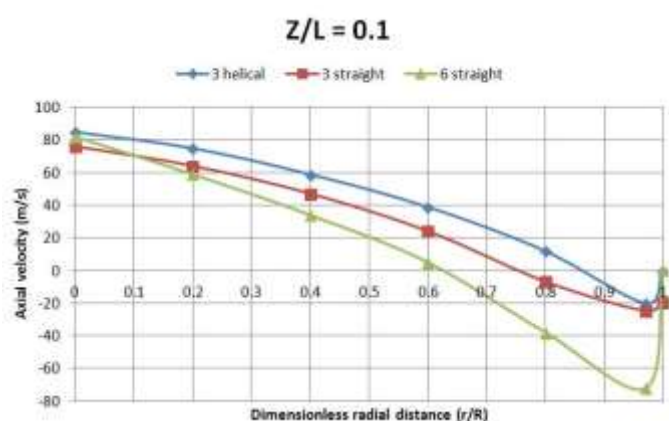


Radial profiles of axial velocity at various axial positions,  $\alpha = 0.3$

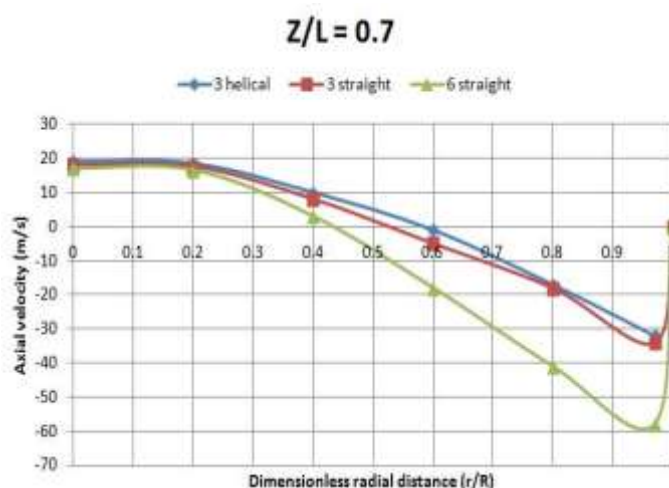


Radial profiles of swirl velocity at various axial positions,  $\alpha = 0.3$

From above three figures illustrates the radial profiles for the swirl velocity at different axial locations. Comparing the velocity components, one can observe that the swirl velocity has greater magnitude of the axial velocity. The magnitude of the swirl velocity decreases as ever moves towards the hot end exit. The radial profile of the swirl velocity indicates a free vortex near the wall and becomes another type of vortex, namely forced vortex, at the core which is negligibly small.



Radial profiles of axial velocity at various axial positions,  $\alpha = 0.3$



Radial profiles of axial velocity at various axial positions,  $\alpha = 0.3$

From above three figures shows the radial profiles of the axial velocity magnitude at different axial locations for specified cold mass fraction equal to 0.3. At the initial distances of tube, Z/L = 0.1, cold gas has axial velocity greater than hot stream near the wall. Its maximum value occurs just in the centerline and moves towards cold exit conversely to the hot flow which leaves the tube through the hot exit. In the higher values of dimensionless length i. e. Z/L = 0.7, axial velocities of hot gas flow rises gradually in contrary to cold gas flow. The flow patterns relevant to 3 and 6 straight nozzles, have lead a cold temperature difference less than 3 helical nozzles. In comparison; however, the cold temperature difference of 3 straight nozzles has lower values than 6 straight nozzles, which would be expected. Below Table summarized total temperature difference of cold and hot ends gases for various types of nozzles.



### Comparison of temperature difference for vortex tube with different nozzles, $\alpha = 0.3$

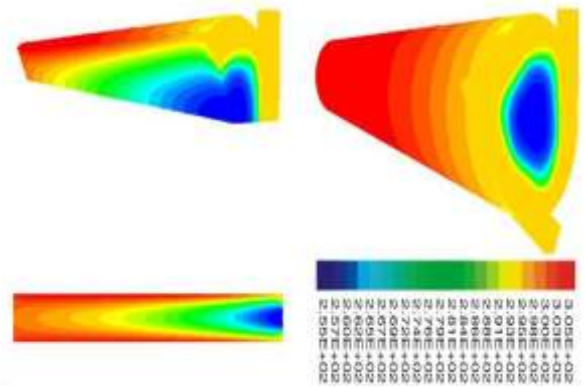
Model type	Cold exit temperature [K]	Hot exit temperature [K]	$\Delta T_{i,c}$ [K]	$\Delta T_{i,h}$ [K]	$\Delta T_{c,h}$ [K]
3 helical	249.034	309.302	45.166	15.102	60.268
3 straight	255.124	304.837	39.076	10.637	61.102
6 straight	250.24	311.5	43.96	17.3	26

The vortex tube with 6 straight nozzles reaches hot and total temperature difference higher than 3 straight and 3 helical nozzles. However, if only the cold temperature difference is a criterion of well operating in that machine, 3 helical nozzles will provide good cooling condition. The total temperature distribution contours obtained from CFD analysis are plotted in fig. It shows peripheral flow to be warmer and core flow colder relative to inlet temperature equals to 294.2 K, giving maximum hot gas temperature of 313.451 K and minimum cold gas temperature of 249.034 K for 3 helical nozzles.

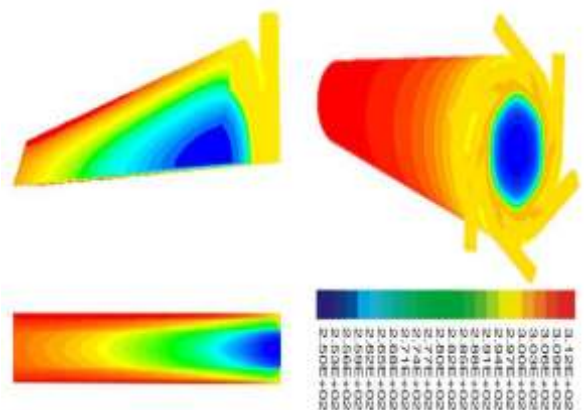
Comparison of three different nozzles set in this figure, indicates that cold exit gas region in the 3 helical nozzles set is smaller than 3, and 6 straight nozzles vortex tube. This means that the mechanism of energy separation can occur just in a place that rotating flow has higher swirl velocity. Nevertheless, at the straight nozzles set the energy separation mechanism encountered with a considerable delay, which produces sufficient time to exchange of thermal energy between hot and cold cores. In addition, the flow patterns as path lines at sectional lengths near the cold, hot exits and mid region because of using different nozzles sets are shown in fig.5.15, 5.16 & 5.17. The formation of core and peripheral streamlines can be clearly seen at the near cold end and mid region, but after occurring of separation phenomenon the core vortex is disappeared. In spite of creating of such reverse flow, the peripheral flow does not alter its continuation toward the hot end.

One should notice that, the axial distance between stagnation point and hot exit end is too short. The path lines help to realize of flow patterns, so that any flow filed symmetry, various regions of hot and cold flow can be identified by them. Approaching to a properly symmetric rotating flow and effective intensively domain can be seen in above fig. The exact values of axial location for stagnation point due to utilize of any nozzles set will be presented and discussed at the following section in more details

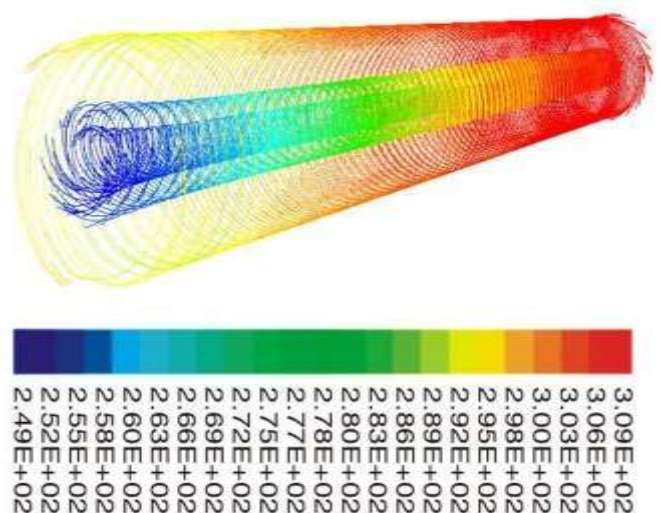
### Temperature distribution in vortex tube with: (a) 3 helical nozzles, $\alpha = 0.3$



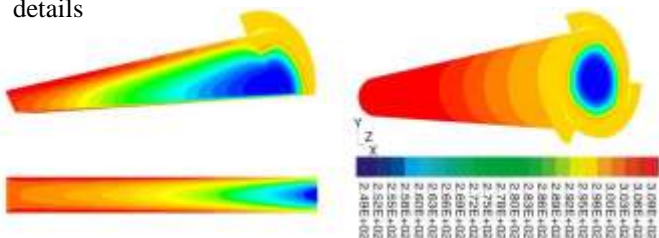
### Temperature distribution in vortex tube with: (b) 3 straight nozzles, $\alpha = 0.3$

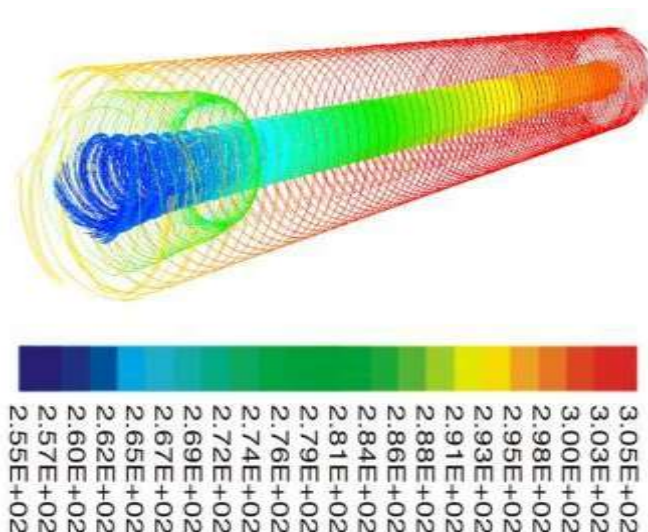


### Temperature distribution in vortex tube with : (c) 6 straight nozzles, $\alpha = 0.3$

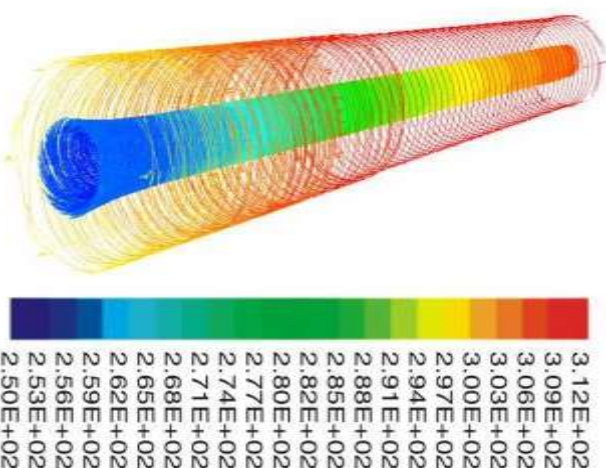


### 3-D path lines coloured by total temperature along the vortex tube with: (a) 3 helical nozzle, $\alpha = 0.3$





**3-D path lines coloured by total temperature along the vortex tube with: (b) 3 straight nozzle,  $\alpha = 0.3$**

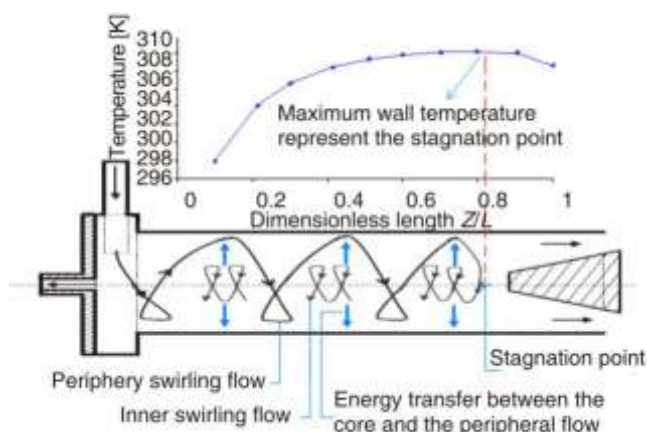


**3-D path lines colored by total temperature along the vortex tube with: (c) 6 straight nozzles,  $\alpha = 0.3$**

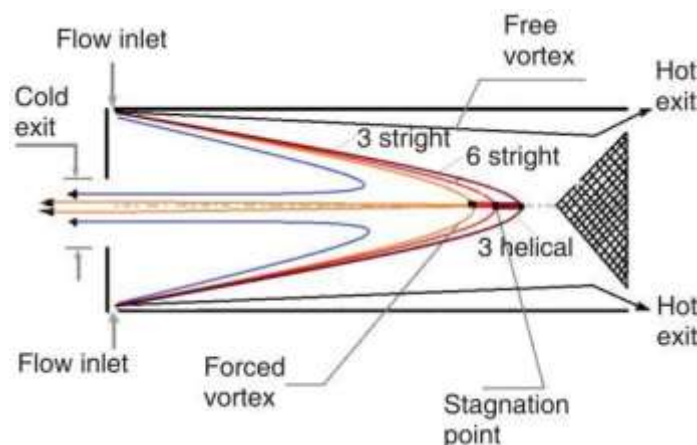
#### Stagnation point and wall temperature

In below figure attempts to clarify the reasons which make relationship between stagnation point position and where maximum wall temperature occurs. Physical mechanism of energy separation in vortex tube would be related to exist of two counter flows in the tube because of stagnation point presence [15], although these two locations are not exactly coincide to each other. The stagnation point position within the vortex tube can be determined by two ways: according to maximum wall temperature location, and on the basis of velocity profile along the tube length at the point where it ceases to a negative value. Figure above shows the stagnation point and corresponding streamlines in the r-z plane. The numerical results of Aljuwayhel et al. [16] CFD model, suggested that considerable or strictly spoken the most part of energy separation in the vortex tube occurs before stagnation point. At the present work, for the applied

three set of nozzles, fig 5.21 exaggeratedly illustrated axial difference of stagnation point along the tube.



**Schematic description of energy transfer pattern in the vortex tube**

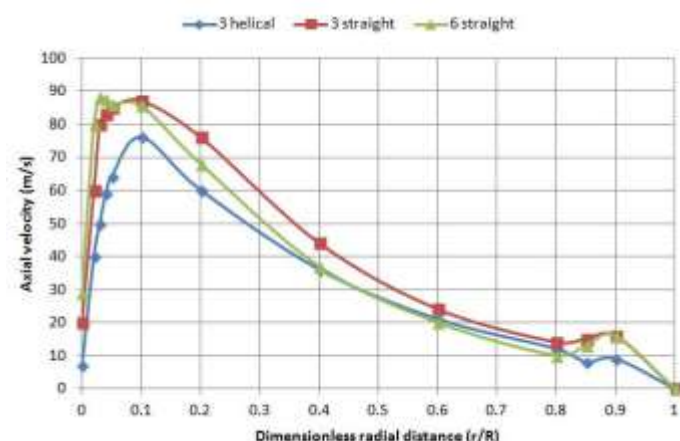


**Schematic drawing of separation point location for different nozzles**

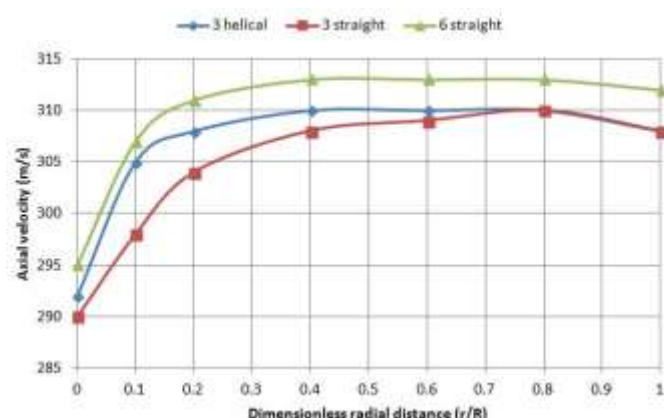
Beside to attain maximum swirl velocity and maximum cold temperature difference, axial velocity distribution together with maximum wall temperature location also would be another two important parameters in designing of a good vortex tube. The former two criteria have been discussed in the previous sections, and resent parameters must be in reasonable conformity with them. So that the present research would believe that the four mentioned facts should justify one another. The investigated variations of axial velocity along the centre line of the vortex tube for 3 different type of nozzles set are shown in fig. 5.20, where the  $Z/L$  denoted as the dimensionless tube length. The results show that the positions of stagnation points for all of models are too close to the hot exit. But, 3 helical nozzles set causes the position of this point is drawn rather a little to the hot exit end. The axial locations of these pointes relative



to hot exit end can be arranged as: first for 3 helical nozzles, second 6 straight nozzles and finally 3 straight, respectively.



**Variation of axial velocity along the centre line of the vortex tubes**



**Fig 3.2 merit of different nozzle types**

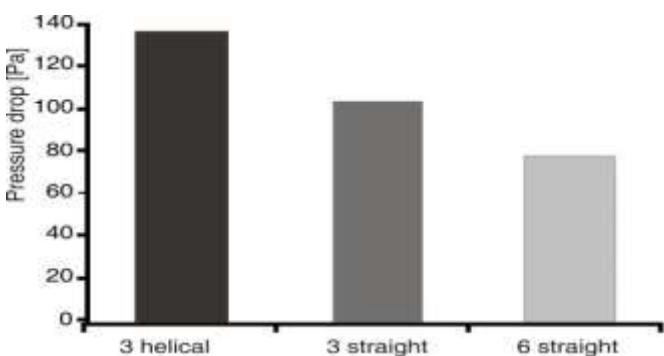
According to the obtained results of above fig., it is obvious that helical nozzles set has higher pressure drop than straight ones. By analyzing of results of fig. 3.2, respect to figure of merit criteria, one can accept that straight nozzles set help to decrease of pressure drop. However, straight geometry is not suitable to produce reasonable swirl velocity (or equally thermal energy separation) in the vortex chamber. On the other hand, because of flow field complexity in vortex tube an expectation on the nozzle function is merely focused on the capability of producing higher values of swirl velocity; that is implemented by helical nozzles.

## 5. REFERENCES

1. Ahlborn B, Groves S. (1997). „Secondary flow in a vortex tube“, Fluid Dynamics Research, 21 (1997), 73-86.
2. Gao et al., C. M., Bosschaart, K. J., Zeegers, J. C. H., de Waele, A. T. A. M. (2004). „Experimental study on a simple Ranque-Hilsch vortex tube“, Cryogenics, 45 (2005), 173- 183.
3. Aljuwayhel, N. F., Nellis, G. F., Klein, S. A. (2004). „Parametric and internal study of the vortex tube using a CFD model“, International Journal of Refrigeration, 28 (2005), 442-450.
4. Behera U, Paul, P. J., Dinesh K, Jacob S. (2008). „Numerical investigations on flow behavior and energy separation in Ranque-Hilsch vortex tube“, International Journal of Heat and Mass Transfer, 51 (2008), 6077-6089.
5. Behera, U., and Paul, P. J., CFD Analysis and Experimental Investigations towards Optimizing the Parameters of RHVT, International Journal of Heat and Mass Transfer, Vol.48, 2005, pp. 1961-1973.
6. Aydin O, Baki M. (2006). „An experimental study on the design parameters of a counterflow vortex tube“, Energy, 31 (2006), 2763-2772.

The variations of wall temperature along the vortex tubes length

One can consider due to somewhat closeness of separation point of 3 helical nozzles set to the hot exit, it brings maximum cold temperature difference in this type of vortex tube. In other words, any nozzle shapes or their numbers that can produce a situation moving stagnation point possibly closer to hot exit would be preferred in comparison. Figure 5.21 depicts tube wall temperature distribution along a straight line laid from cold side to hot end.



**Fig 3.1 Pressure drop in the three different set of nozzles**

7. Nimbalkar S, Muller M. R. (2008). „An experimental investigation of the optimum geometry for the cold end orifice of a vortex tube“, *Applied Thermal Engineering*, 29 (2009), 509-514.
8. Saidi, M.H., Valipour, M. S. (2003). „Experimental modeling of a vortex tube refrigerator“, *Applied Thermal Engineering*, 23 (2003), 1971-1980.
9. Xue Y, Ajormandi M. (2008). „The effect of vortex angle on the efficiency of the Ranque - Hilsch vortex tube“, *Experimental Thermal and Fluid Science*, 33 (2008), 54-57.
10. Wu, Y. T., Ding Y, Ji, Y. B., Ma, C. F., Ge, M. C. (2007). „Modification and experimental research on vortex tube“, *International Journal of Refrigeration*, 30 (2007), 1042-1049.
11. Pinar, Ahmet. M., Uluer, O., & Kırmacı, V. (2009). " Optimization of counter flow Ranque–Hilsch vortex tube performance using Taguchi method". *International Journal of Refrigeration*, 32(6), 1487–1494.
12. Avci, M. (2013). The effects of nozzle aspect ratio and nozzle number on the performance of the Ranque–Hilsch vortex tube. *Applied Thermal Engineering* (Vol. 50, pp. 302–308).
13. Gupta, U. S., Joshi, M. K., & Pawar, C. B. (2012). EXPERIMENTAL PERFORMANCE

#### EVALUATION OF COUNTER FLOW VORTEX TUBE, 7(1), 496–502.

14. Yilmaz, M., Kaya, M., Karagoz, S., & Erdogan, S. (2008). A review on design criteria for vortex tubes. *Heat and Mass Transfer*, 45(5), 613–632. doi:10.1007/s00231-008-0447-8
15. Bramo, A. R., Pourmahmoud, N., Computational Fluid Dynamics Simulation of Length to Diameter Ratio Effect on the Energy Separation in a Vortex Tube, *Thermal Science*, 15 (2011), 3, pp. 833-848.
16. Aljuwayhel, N. F., Nellis, G. F., Klein, S. A., Parametric and Internal Study of the Vortex Tube Using a CFD Model, *Int. J. Refrig.*, 28 (2005), 3, pp. 442-450
17. Skye, H. M., Nellis, G. F., Klein, S. A., Comparison of CFD Analysis to Empirical Data in a Commercial Vortex Tube. *Int. J. Refrig.*, 29 (2006), 1, pp. 71 -80