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# Evaluation of Modification in Expansive soil using AR Glass Fibre with Fly Ash under CBR and UCS Characteristics

# Dr. Pratima A. Patel<sup>1</sup>, Margi Dave<sup>2</sup>, Tanay Balar<sup>3</sup>

<sup>1,2,3</sup> Department of Civil Engineering, Sarvajanik College of Engineering and Technology

Abstract — Soil stability becomes a major factor of concern, especially when the soil is of expansive nature. Many methods have been developed to improve properties of soil by various additives. In this paper, an attempt has been made to utilize an environmental pollutant such as fly ash along with glass fibre. A series of CBR and UCS tests were conducted to evaluate the combined effect of fly ash and glass fibre on expansive soil of South Gujarat region. The tests were carried out with various proportion of Fly ash (0%, 5%, 10%, 15% and 20%) with Glass fibre (0% 0.25% and 0.50% by weight of dry soil). The purpose of this study work is to analyze the soil modification achieved from the given combination.

Keywords – AR Glass Fibre, Fly Ash, CBR, UCS, Soil Modification

## I. INTRODUCTION

As development in construction technology grows, the methods dealing with it also get updated. Soil is an integral part of Civil Engineering creations. Sometimes soil stability becomes a bothering issue when the soil is expansive. Expansive soil due to its swelling nature causes a lot of damages and severe failure to the structures which are constructed over them. Engineers are seeking effective methods to make expansive soil more stable. The concept of soil reinforcement is not new. In ancient time also, the people had used natural tensile constituents to reinforce the soil for construction of long lasting structure. Here the experiment was carried out using fly ash and randomly oriented Alkali Resistant (AR) glass fibres.

Himadri Baruah [1] studied the effects of glass fibres on the properties of Red Loam soil, Vikas Rameshrao Kulkarni et.al [2] attempted utilization of blast furnace slag and glass fibres as stabilizing agents in black cotton soil, Shivanand Mali et.al [3] carried out direct shear tests to find out the shear strength of fine sand reinforced with glass fibres, J.Lovisa et.al [4] evaluated shear strength of sand reinforced with 0.25% randomly distributed moist glass fibre, Kumar Pal & Ghosh [5] studied Volume change behaviour of fly ash–montmorillonite clay mixtures, Dr. Robert M. Brooks [6] researched Soil stabilization with fly ash and Rice Husk ash, Funsheng Zha et.al [7] analyzed the behaviour of expansive soils stabilized with fly ash, S.Bhuvaneshwari et.al [8] found out the change in properties of expansive soil by adding different content of fly ash.

## II. TEST MATERIALS

The test materials used for the experimental work with their source and properties are as follows.

## 2.1. Soil Sample

The untreated soil sample was collected from Katargam zone of Surat city, Gujarat, India (below 2 to 3 m from ground level) for the experiment. Tests were carried out to determine the various properties of untreated soil. The results are tabulated in table 1 and table 2 given below.

Grain size distribution		Atterberg Limits		Differential	Specific Gravity			
Gravel (%)	Sand (%)	Silt + Clay (%)	Liquid Limit (W <sub>L</sub> ) (%)	Plastic Limit (W <sub>P</sub> ) (%)	Plasticity Index (I <sub>P</sub> ) (%)	Free Swell Index (%)	(G)	pri value
0.00	5.39	94.61	30.95	12.45	18.5	25	2.506	7.3

## Table 1 Properties of untreated soil

Compaction C	Characteristics	California Bearin	Unconfined Compressive Strength		
MDD (g/cc)	OMC (%)	2.5 mm penetration	5.0 mm penetration	(kg/cm <sup>2</sup> )	
1.76	19.8	6.02	7.54	2.66	

## Table 2 Properties of untreated soil (Compaction, CBR, UCS)

## 2.2. Fly Ash

Fly ash was obtained from Ultratech Cement Ltd., Magdalla road, Surat, Gujarat, India

## 2.3 AR Glass Fibre

The AR glass fibres were obtained from 'Hindustan Mortar', Near Pasodara Patiya, Surat Road, Kamrej, Dist- Surat.

The mechanical and chemical properties of AR glass fibre are tabulated in table 3 and table 4 given below.

Property	AR-glass
Specific Gravity	2.70-2.74
Tensile Strength, MPa	1700
Modulus of Elasticity, GPa	72
Strain at Break,%	2.0
Effect of Temperature	Non-Combustible, Softening Point 860°C

Table 3. Mechanical properties of AR glass fibre

Component	Percentage by weight
SiO <sub>2</sub>	61-62
Na <sub>2</sub> O	14.8-15
CaO	-
MgO	-
K <sub>2</sub> O	0-2
$Al_2O_3$	0-0.8
Fe <sub>2</sub> O <sub>3</sub>	-
B <sub>2</sub> O <sub>3</sub>	-
ZrO <sub>2</sub>	16.7-20
TiO <sub>2</sub>	0-0.1
Li <sub>2</sub> O	0-1

## **III. EXPERIMENTAL WORK**

For this experimental investigation following mix proportions and method of mixing were adopted.

#### **3.1. Mix Proportion**

Soil with 5%, 10%, 15%, 20% Fly ash and 0.25% Glass Fibre (by weight of dry soil) Soil with 5%, 10%, 15%, 20% Fly ash and 0.50% Glass Fibre (by weight of dry soil)

#### 3.2 Method of mixing

The glass fibers were distributed randomly in the soil mass. The mixing was done manually until the soil and the reinforcement form a fairly homogeneous mixture.

#### 3.3 Tests conducted

To study the combined effect of fly ash and glass fibres on soil, following tests were performed by adding these additives at different percentages with soil.

1. California Bearing Ratio Test (CBR Test)

2. Unconfined Compression Test (UCS Test)

#### **IV. RESULTS**

Table 5. Soil treated with fly ash (5%, 10%, 15% and 20%) and 12 mm glass fibre (0.25%)

Mix Proportion	CBR (%) at		UCS (kg/cm <sup>2</sup> )
	2.5 mm penetration	5 mm penetration	
Soil + Fly ash (5%) + Glass Fibre (0.25%)	10	11.2	2.11
Soil + Fly ash (10%) + Glass Fibre (0.25%)	12.1	12.7	2.36
Soil + Fly ash (15%) + Glass Fibre (0.25%)	23.9	24.1	2.94
Soil + Fly ash (20%) + Glass Fibre (0.25%)	22.0	21.1	2.63

Table 6. Soil treated with	1 fly ash (5%, 10	0%, 15% and 20%) and	l 12 mm glass fibre (0.50%)
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Mix Proportion	CBR (	UCS	
	2.5 mm penetration	5 mm penetration	(kg/cm <sup>2</sup> )
Soil + Fly ash (5%) + Glass Fibre (0.50%)	17.3	16.8	3.51
Soil + Fly ash (10%) + Glass Fibre (0.50%)	20.7	19.6	4.62
Soil + Fly ash (15%) + Glass Fibre (0.50%)	16.4	16.8	4.77
Soil + Fly ash (20%) + Glass Fibre (0.50%)	16.7	16.4	3.65



Figure 1 Variation of CBR value (at 2.5 mm penetration) with fly ash at different glass fibre content



Figure 2 Variation of UCS value with fly ash at different glass fibre content

## V. CONCLUSION

- 1. The CBR value is found to be maximum in case of addition of 15% fly ash and 0.25% glass fibre.
- 2. The UCS value is found to be maximum in case of addition of 15% fly ash and 0.50% glass fibre.

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